

# Semicon Materials

Chemical resistant, fire rated and FM 4910 compliant thermoplastic sheet and rod

GLOBAL THERMOPLASTIC SOLUTIONS

# Most Complete Line of Thermoplastic Sheet for the Semiconductor Industry



### Semicon material range includes:

- PFA, PFA-M, ECTFE, PVDF
- = CRP-1, SIMONA<sup>®</sup> 2000, PVC-GLAS
- = FRP-3, PP-H

### **Material benefits:**

- Resists wet process acids, bases, solvents and oxidizers
- Withstands temperatures from 140 to 500°F (60 to 260°C)
- Including grades that meet FM 4910 and UL 94 V-0 flame test criteria

### Plus rod and welding rod:

- Weld rod available in same resin grades as FM 4910 sheet products
- PVDF and PP rod diameters available up to 500 mm
- PVC rod available up to 200 mm

### Proven in all wet process applications:

- Process tanks, vessels and components
- DI water systems
- Cabinetry and view windows
- Fume hoods, ducting
- FOEL / BEOL
- Automated and semi-automated parts cleaners
- Chemical cabinets/chemical carts



## Satisfy Semiconductor Process Applications Without Compromise

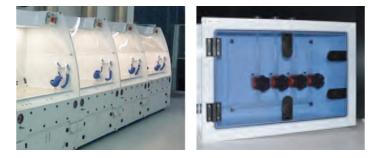
# Fluoropolymer sheet for severe process environments in tanks, vessels and machined parts





Exceptional impact resistance and aesthetics for cleanroom cabinetry and enclosures

SIMONA® PVDF, ECTFE, PFA-M and PFA fluoropolymer sheet materials provide resistance to all process chemistries up to 500°F (260°C). Their uniform high gloss surface repels process contaminants, and they afford consistency in fabrication.



For a higher level of impact resistance plus high quality appearance, SIMONA developed two unique FM 4910 listed materials: SIMONA PVC Type I CRP-1, and FRP-3 polypropylene. SIMONA clear tinted CPVC also affords exceptional optical quality for view windows. White CPVC and standard impact PVC Type I VS-1 complete this versatile FM 4910 product range.

Rod diameters to 19 inch (500 mm) open new applications for machined components





SIMONA offers PVDF and polypropylene homopolymer rod up to an unprecedented 19.7 in. (500 mm) in diameter. This exceptional size range opens new applications for larger machined components in semiconductor manufacturing equipment. SIMONA flame-rated rod products also include PVC Type I in diameters up to 8 inches (200 mm).

Weld rod made from sheet resins, plus hybrid rod for PVDF-to-PVC welds



For weld integrity, weld rod made from the same resin grade is available and used to produce each of its sheet products for the semiconductor industry. In addition, a proprietary SIMONA hybrid weld rod allows welding of PVC Type I CRP-1 to PVDF.

### Select from the Industry's Widest Range of Corrosion-Resistant Sheet and Rod

covering all chemical groups and service temperatures

SERVICE TEMPERATURE		STRONG ACIDS STRONG BASES SOLVENTS	STRONG OXIDIZERS COLD TEMPERATURE LIMIT	DESCRIPTION
500°F/260°C 425°F/218°C 302°F/149°C 261°F/127°C 253°F/123°C 212°F/100°C 200°F/93°C 195°F/91°C 180°F/82°C 170°F/77°C 163°F/72°C 140°F/60°C	SIMONA® PFA		-310°F/-190°C	Excellent chemical resistance and high temperature stabi
	SIMONA® PFA-M		-382°F/-230°C	High flexural strength and crack resistance. Excellent glos surface contaminants.
	SIMONA® ECTFE		-40°F/-40°C	Exceptionally smooth surface. Ideal for high purity applica Wide range of chemical resistance.
	SIMONA® PVDF Homopolymer		14°F/-10°C	Homopolymer grade. Higher rigidity and temperature resise PVDF-C.
	SIMONA® PVDF-C Copolymer		-4°F/-20°C	Copolymer grade. Tougher and more flexible than PVDF. Ideal for thermoforming.
	SIMONA® PP-H Homopolymer Polypropylene		32°F/0°C	Excellent strength-to-weight ratio. Resists staining, mainta surface. Higher structural strength, stiffness than PP copo
	SIMONA® FRP-3		32°F / 0°C	Superior impact strength, and rigidity. Unmatched 12.0 ft Izod impact and 400K PSI fleural modulus
	SIMONA® 2000 Clear CPVC		32°F / 0°C	Exceptional clarity, uniformity. Ideal for semicon and chem view windows.
	SIMONA® PP-C Copolymer Polypropylene		-4°F/-20°C	Tougher, but less rigid than homopolymer. Superior low te impact resistance vs. HDPE, PP homopolymer.
	SIMONA® FR-PP Flame Retardant Polypropylene		-4°F/-20°C	Ideal for electrical cabinetry exposed to chemical contact. UL 94 V-0 rated PP-C material.
	SIMONA® HDPE		-58°F/-50°C	Smooth surface will not corrode or tuberculate. Resists cr from pressure variations.
	SIMONA® PE 100 Pipe Grade		-58°F / 0°C	UV stabilized black for exterior applications. Exceptional ir resistance. Resists cracking below freezing temperatures.
	SIMONA® CRP-1		32°F/0°C	Exceptional impact strength, chemical resistance, weldab high quality appearance
	SIMONA® PVC Type I		32°F / 0°C	Exceptional structural strength, rigidity. Versatile material electrical cabinetry, fume hoods, ducting.
	SIMONA® PVC Type II		32°F/0°C	Higher impact resistance but less rigid than Type I. Tough, below freezing temperatures.
	SIMONA® PVC-GLAS Type I Clear		32°F/0°C	Higher rigidity than PVC Type II clear. Ideal for large surfac windows, shields requiring more stiffness.

\*NOTE: General guidelines only. Users are advised to test for suitability relative to specific application conditions.





Depending on material, sheet products are offered in gauges to 4 in. (100 mm) and solid rod in diameters to 31 in. (800 mm) with popular sizes in stock for rapid shipment.

<sup>1</sup> FM 4910 listed PP and PVC Type I grades available

Choose the best balance of cost and performance for your application:

- high service temperatures specify: SIMONA Fluoropolymers
- specify: SIMONA HDPE and PP
- For structural strength and UL 94 V-0 fire ratings specify: SIMONA PVC Type I, PVC Type II and CPVC

WELDING ROD	SEMICON FIN 4910	UL 94 140	FABRIC BACKED LAMINATES	/
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All tests at 73°F (22.8°C) in dry conditions unless otherwise noted.

For exceptional chemical resistance at

For economical all-around performance

All sheet and rod products are backed by SIMONA's technical application and fabrication support-unequalled in the industry.

For sheet and rod samples, technical support, pricing and delivery, contact customer service.

## **Typical Applications**



SIMONA® PVC CRP-1: enclosure SIMONA® CPVC: clear windows



SIMONA<sup>®</sup> PVDF: Process tanks, components



SIMONA<sup>®</sup> PVDF, E-CTFE: Process tanks, components



SIMONA® PP FRP-3: Cabinet enclosure



SIMONA<sup>®</sup> PFA-M: Etch tank



SIMONA<sup>®</sup> CRP-1: Valve box SIMONA<sup>®</sup> Clear CPVC: Door



SIMONA® PFA-M: Machined process components



SIMONA® PVDF: Chemical mixing unit



SIMONA® PFA-M: Process tanks



SIMONA<sup>®</sup> PFA-M-AK: Process tanks made by Plasticon



SIMONA<sup>®</sup> PVDF and SIMONA<sup>®</sup> PP-H AlphaPlus<sup>®</sup>: Chemical supply system



SIMONA<sup>®</sup> PVC-GLAS and SIMONA<sup>®</sup> PP-H White: Manual wet bench



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